

## ASSEMBLY AND DISASSEMBLY INSTRUCTIONS FOR FLYWHEEL IMPORTANT!!! O.E.M. INSTRUCTIONS

- Before taking of the ringgear clearly mark the 2 stallpositions A & B on the flywheel.
- Heat the new ringgear to a temperature of **150°C maximum** on the 3 points C, D & E (as per picture). Mount the gear so that C, D & E do not match up A & B.

Always replace the pinion/dog gear of the starter although it might not look damaged or worn.

