

GENERAL GUIDE LINES FOR THE REPLACEMENT OF A HYDRAULIC PUMP

- Hydraulic reservoir and connecting leads/tubes must be bled and cleaned
- Replace all hydraulic filter, check suction-lead for leaks and replace (if present) suction-filter.
- Only use oil recommended by manufacturer.
- Do not drive or force coupling on shaft.
- Fill up suction-lead completely.
- Fill pumps casing completely with oil.
- Always check direction of rotation of the pump before fitting.
- Before starting the engine always make sure that the pressure relief valve is brought TO A ZERO LEVEL and run the system at zero pressure for a few minutes, before GRADUALLY increasing the pressure to manufacturers recommendations.

Failure to comply with above will invalidate warranty.